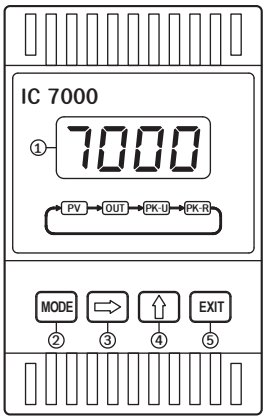
FEATURES

- **Multi-range input** (T/C, RTD, mV, V, mA, Etc)
- **High accuracy 16bit A/D converter**
- **Peak hold function** (Highest & Lowest)
- **Burnout function**
- **RS-485 Communication interface**
- **2, 4 points alarm & Dead band set**
- **Isolation current output** (DC 4.00~20.00mA) **& Output scaling**
- **Sensor power source DC 24V in STD specification**
- **Exit IN/OUT hold**

SPECIFICATIONS

- **Measuring and display cycle** : 200ms(mV, Volt, mA type)
  400ms(TC, RTD type)
- **Input resistance** : Volt-400kΩ
  Others type-1MΩ
- **Signal source resistance** : Pt 100Ω type-30Ω/line
  Others type-300Ω/line
- **CMRR(Common Mode Rejection Ratio)**
  : 140dB or more
- **NMRR(Normal Mode Rejection Ratio)**
  : 60dB or more
- **Moving average filter**
- **Built-in Sensor power source** : DC 24V 30mA ±0.5%
- **Accuracy** : ±0.2% FS
- **Isolation current output**
  (2 output is isolation between output)
  Current : DC 4.00~20.00mA
  Maximum load resistance : 600Ω
  Isolation resistance(Input-Output) : 100MΩ or more (DC 500V)
- **Isolation voltage output(Option)**
  Voltage : DC 0~10V
  Minimum load resistance : 1kΩ or more
  Isolation resistance(Input-Output) : 100MΩ or more (DC 500V)
- **Alarm output(Alarm setter)**
  Contact output type : Normal open, Normal close
  Max switching power : 60W 125VA
  Max switching voltage : DC 220V, AC 250V
  Max switching current : DC 2A, AC
  Max Carrying current : DC 3A, AC
- **Ambient temperature & Humidity**
  Operation : -10~50℃, 10~90%
  Storage : -20~70℃, 5~95%
- **Power supply**
  Voltage : AC 110/220V(50~60Hz)
  DC 24V(Option)
  Power consumption : Max 4VA
  Isolation resistance : 100MΩ , DC 500V (FG-Input, FG-Power, Power-Input, Input-Output)
- **Communication interface(Option)**
  Type : RS-485
  Speed : 4800, 9600, 19200bps
  ID(address) setting : 0~15
- **Etc**
  Weight : 500g
  Mounting : Din rail & wall mounted
  Dimension : 50(W) X 80(H) X 102(D)mm

PARTS NAME



① Measured value display
② MODE Key :
Storage the set data and change the operation menu
③ ⇨ Key :
Enter into the data setting mode and modify the changed location
④ ⇧ Key :
Change the data value
⑤ EXIT Key :
Out of mode

INPUT TYPE

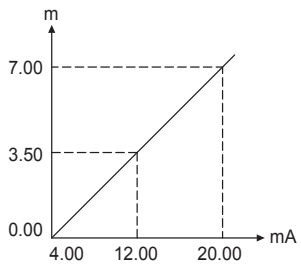
Sensor Type		Range	Scale	Symbol
TC	R(PR 13%)	0~1750℃	-	tC-r
	K(CA)	-200~1350℃	-	tC-K
	E(CRC)	-199.9~700.0℃	-	tC-E
	J(IC)	-199.9~800.0℃	-	tC-J
	T(CC)	-199.9~400.0℃	-	tC-t
Volt	mV	-100.0~100.0mV	-1999~9999	mV
	Volt	-10.0~10.0V	-1999~9999	V
mA	mA	4.00~20.00mA	-1999~9999	mA
PT	Pt100Ω	-199.9~800.0℃	-	d-Pt
	JPt100Ω	-199.9~500.0℃	-	J-Pt

MAJOR FUNCTIONS

▹ **Display scaling function(mV, Volt, mA only)**

This function changes and sets the display value according to scale and input range.

Ex) In case of input range 4.00~20.00mA and
Level 0.00~7.00m

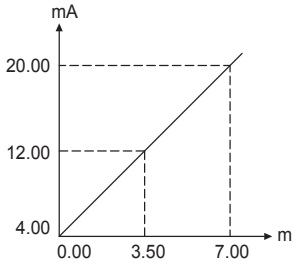


Setting to
Sensor Type : mA
High Range : 20.00mA
Low Range : 4.00mA
High Scale : 7.00m
Low Scale : 0.00m

▹ **Output scaling function**

This function can change the 4.00~20.00mA value as the output scale.

Ex) In case of display value 0.00~7.00m,
Output 4.00~20.00mA

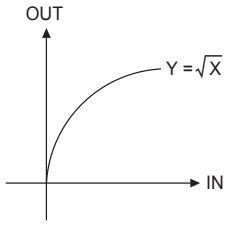


Setting to
High Out Scale : 7.00m
Low Out Scale : 0.00m

▹ **Function(mV, Volt, mA type)**

L in
Pass the input as it is.
Used for general input type and linearity input.

root
Pass the input after √. Used for flow rate by orifice.



If X > 0
Y = √{(pv-low scale)
x (high scale-low scale)}
+ low scale
If X <= 0 Y = 0

L int
Like level measuring, when it does not display measuring under zero, it always can display zero by using limit function.

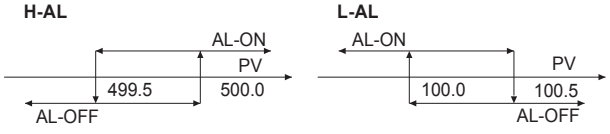
▹ **Alarm function**

Alarm type : High, Low
The alarm consists of 2 relays, and it can output relay contact output individually.

Ex) AL-1 : High alarm value 500.0,
AL-2 : Low alarm value 100.0,
Alarm dead band setting 0.5

The high alarm(AL-1) is ON when the present value(PV) is 500.0 or more, and OFF when 499.5 or less.

The low alarm(AL-2) is OFF when the present value(PV) is 100.5 or more, and ON when 100.0 or less.



▹ Sensor compensation function

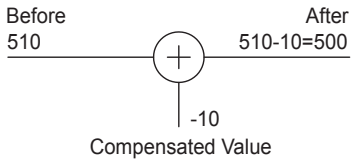
The function is useful for compensating error by long sensor line or changed zero point by aged sensor.

Ex) Before sensor adjust = 510℃

After sensor adjust

= measured value + compensated value

= 510 - 10 = 500℃



▹ Peak hold function

Peak mode 0 High peak mode

Remember the highest input value and display the highest value when pressing the key.

Peak mode 1 Low peak mode

Remember the lowest input value and display the lowest value when pressing the key.

Peak mode 2 High peak & Display mode

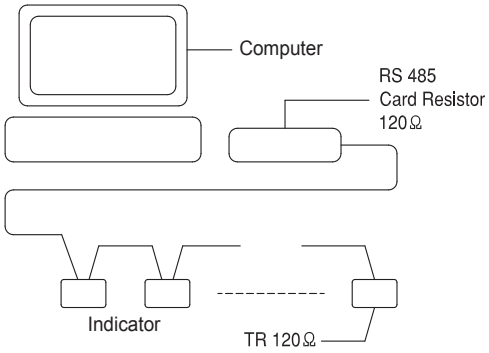
Remember the highest input value, display the highest value in ordinary times, and output the highest transmit output.

Peak mode 3 Low peak & Display mode

Remember the lowest input value, display the lowest value in ordinary times, and output the lowest transmit output.

▹ Communication interface

It is possible to communicate with computer and to monitor remote by using RS-485 communication interface.

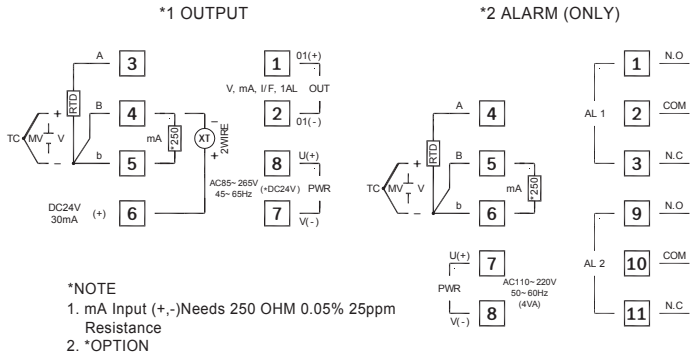


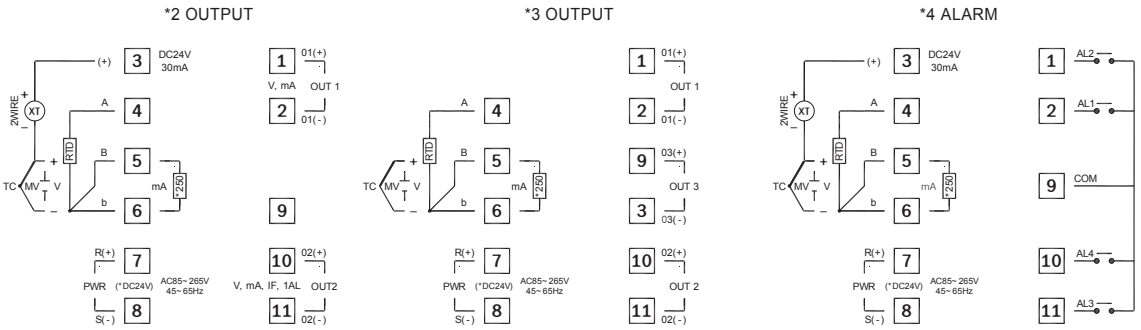
ORDERING CODE

IC 71			Description
Analog output	0		DC 4.00~20.00mA
	1		DC 4.00~20.00mA (2 Output)
	2		DC 1.0~5.0V
	3		DC 1.0~5.0V (2 Output)
	4		DC 0~10V
	5		DC 0~10V (2 Output)
	6		DC 4.00~20.00mA (3 Output)
	7		RS-485(422)
	8		Exit IN/OUT Hold
	9		Etc
Power		0	AC 85~265V(45~65Hz)
		1	DC 24V

IC 72			Description
Analog output	0		DC 4.00~20.00mA + Alarm
	1		DC 0.0~10.0V + Alarm
	2		Etc
	3		Alarm relay contact - 2Alarm
	4		Alarm relay contact - 4Alarm
Power		0	AC 110/220V
		1	DC 24V

TERMINAL DIAGRAM





DIMENSION & PANEL CUT